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IN THE CLAIMS

21. (Allowed) A roll of water dissolvable, self-wound tape comprising a first adherent layer comprising a first, water dissolvable, continuous phase and a second, non-dissolvable, discontinuous phase, a second substrate layer comprising a first, water dissolvable, continuous phase and a second, non-dissolvable, discontinuous phase, and a third layer comprising a water dissolvable pressure sensitive adhesive continuous phase and a second, non-dissolvable, discontinuous phase wound upon a core;

wherein the water dissolvable, continuous phase substrate has a first surface and a second surface,

wherein the water dissolvable, continuous phase adhesive layer is on the first surface of the substrate,

wherein the water dissolvable, continuous phase adherent layer is on the second surface of the substrate, and

wherein the water dissolvable continuous phase of the adherent layer comprises lecithin, and the discontinuous, non-dissolvable, discontinuous phase comprises polymethyl siloxane;

wherein the water dissolvable continuous phase of the substrate layer comprises a soluble starch, and the discontinuous phase

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comprises cellulose fibers,

wherein the water dissolvable, continuous phase adhesive layer comprises an ionic salt of poly-acrylic acid and the non-dissolvable, discontinuous phase comprises a nondissolvable, high molecular weight acrylic acid.

Claim 26 – 35 (Canceled)